

5075152



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-3**Job Sheet 176485**

Part No: D3953-3

Job Qty: 20 ea

Part Name: Gas Spring Stud, Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC
Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/21/18	0.00	0.00	Start Up Machining-2		18/05/28
100	Doosan	20 pcs		5/21/18	0.20	3.63	Doosan		18/05/28
110	QC	20 pcs		5/21/18	0.00	0.00	QC2 Machining-2		18/05/28
120	QC	20 pcs		5/21/18	0.00	0.00	QC8 Machining-2		18/05/28
130	Packaging	20 pcs		5/21/18	0.00	0.00	Packaging3-2		18/05/28
140	QC21-SA	20 Ea		5/21/18	0.00	0.00	QC21		JUN 01 2018

Part Op
Descriptions: 100 - Turn as per folio FA852 & DWG DWG REV: _____

DAS
21
9:50

JUN 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	2.5000 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	3	65	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 8:21 AM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order: 176485
Description: Gas Spring Stud, Lid		Part Number: D3953-3
Inspection Dwg: D3953	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.75	+/-0.030	0.750	✓		MJP-04	✓
0.56	+/-0.010	0.558	✓			
0.281	+/-0.010	0.281	✓			
1/4-28 UNF-2A	N/A	1/4-28 UNF-2A	✓			
Major Ø	Max = 0.2490 Min = 0.2425	0.245	✓			
M.O.W.	Max = 0.26687 Min = 0.26357	0.265	✓			
Ø0.098	+0.004/-0.001	0.100	✓			
Ø0.250	+/-0.010	0.246	✓			
0.170	+/-0.010	0.170	✓			
0.330	+/-0.010	0.330	✓			
0.13	+/-0.030	0.130	✓			
R0.06	+/-0.030	0.060	✓			
1.31	+/-0.030	1.313	✓			

Measured by: [Signature]	Audited by: [Signature]	Prototype Approval:	N/A
Date: 18/05/17	Date: 18/05/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.10.22	New Issue	KJ	
B	09.12.14	Dwg Rev updated	KJ [Signature]	[Signature]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S075153



Part: D3953-3

Job No: 176485

Serial No/Batch: S075153

Revision:

Inspector:

Date: 05/28/18